

FreedomDrive

Ordering Instructions for Complete FreedomDrive Torches

Example: **FDAT3-20-635A-B**

FD	AT	3	-	20	-	6	35	A	-	B
Model	Type	Amps	Length	Neck Angle	Wire Size	Wire Type	Back End/WFS (Wire Feed Speed Control)			
Model FD - FreedomDrive							Back End/WFS			
Type AT - Air-Cooled WT - Water-Cooled							B* - Abicor Binzel Euro (No WFS) L - Lincoln 7-Pin (WFS in Handle) K - Lincoln 12-Pin (WFS in Handle) M** - Miller 10-Pin (WFS in Handle) L1 - Lincoln 7-Pin (WFS in FreedomDrive) K1 - Lincoln 12-Pin (WFS in FreedomDrive) M1** - Miller 10-Pin (WFS in FreedomDrive)			
Amps 3 - 310A (Air-Cooled Only) 4 - 450A (Water-Cooled Only) ¹ 5 - 540A (Water-Cooled Only)							Wire Type			
Length 20 - 20' 30 - 30'							A - Aluminum (5xxx Series) S - Steel			
Neck Angle 6 - 60° (Air-Cooled Only) 5 - 50° (Water-Cooled Only)							Wire Size			
							35 - .035" 45 - .045"-.047" 62 - .062"			

*The ABICOR BINZEL version torch adapts to any conventional push wire feeder via a wire feeder adaptor kit (where required), and requires power control box 284.0660. Both items must be ordered separately.

**Fits Millermatic 252, 255, 350P (Not "350P Aluminum" model), 355, XMT, XR Control, & XR Alumafeed

¹450 model is not recommended for Aluminum



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